

EL225D

A low viscosity, semi-rigid polyurethane resin system exhibiting high electrical strength, toughness and adhesion

Application

- Encapsulation of delicate components
- Encapsulating, potting, and moulding both surface and subsea electrical and electronic units
- A wide range of applications

Key Properties

- High electrical insulating characteristics
- Low viscosity
- High adhesion and toughness
- High chemical resistance

Description

- Basic Two-component polyurethane system
- Resin RL225D
- Hardener HL225D

Physical Data (approx. – values)	RL225D	HL225D	EL225D
Colour	Black	Brown	Black
Specific Gravity	1.06	1.23	1.11
Viscosity (mPas) @ 25°C	2000-2500	200-300	1500-2500

Cure Schedule (150g)	Working Life	Gel Time	Light Handling	Full Cure
Temperature	(minutes)	(minutes)	(hours)	(hours)
RT	25-30	50-65	24	48
60°C	-	-	8	24
80°C	-	-	4	12

*RT is defined as 20-25°C

The above are typical values and will vary depending on the cured mass and application. Hotter temperatures may be used for faster cure but will result in higher post cure shrinkage and higher cure exotherm. Experimentation and testing are suggested to avoid side effects. For maximum properties a post cure may be required – Contact our technical service department for advice.

Processing

Mix ratio by weight 2.4:1

Mix ratio by volume 2.8:1

Typical Properties	Result	Unit
Peak Exotherm (50g @ 20°C)	35.5	°C
Shrinkage (volume)	0.7	%
Thermal conductivity	0.119	W/mK
Operating temperature range	-50 to +120	°C (application & geometry dependent)
Maximum service temperature	130	°C (short term exposure)
Dielectric strength	25	kV/mm
Volume Resistivity	6.2×10^{14}	ohm.cm
Hardness	50-60	Shore D
Flame retardant	No	
Loss Tangent	0.05	50 Hz
Permittivity	3.6	50 Hz
Comparative tracking index	>600	V
Water absorption (24hr @ 25°C)	0.08	%
Elongation at break	120	%
Tensile strength	19	mPa
Compressive strength	140	mPa
Co-efficient of thermal expansion	75 – 100	ppm/°C
Surface Resistivity	4.2×10^{12}	ohm
Dielectric constant	4.8	100 Hz
Dissipation factor	0.023	1 MHz
Tg	+ 32	°C

Approvals	
RoHS compliant	Yes
UL94 V-0	No
REACH (SVHC concentration)	Refer to SDS

Packaging

EL225D is available in Bulk, Twinpacks & Kits

Availability

Available through sales@robnor.co.uk

Twinpacks - Part Numbers

EL225D/BK /100	EL225D/BK /300
EL225D/BK/150	EL225D/BK /1000
EL225D/BK /250	

Twinpacks are pre-weighed resin and hardener components contained in a tough flexible film, separated by a removable clip and rail. Once the clip and rail has been removed the resin and hardener is thoroughly mixed within the bag and is immediately ready for use. Mixing will normally take ~ 2 minutes due to the viscosity; but pay special attention to the corners. Twinpacks are ideal for small to medium production runs, prototyping and on-site or field use. The twinpack weight/volume may also be tailored to a specific size on request.

For further details please visit www.robnor-resinlab.com

Bulk Materials - Part Numbers

RL225D /BK/25KG	HL225D /NC/5KG
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Both resin and hardener are supplied in 5kg, 25kg and 200ltr drums and fully evacuated and ready for use.

Care should be taken to ensure when mixing the resins air is not entrained in the mixture. If this is unavoidable the mixed resin and hardener should be re-evacuated before dispensing. The bulk resin and hardener materials can be dispensed from suitable dispensing machinery, details provided by Fluid Research on request.

Kits and Sets - Part Numbers

EL225D/BK/4.5KGKIT	
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Kits and Sets are provided in separate containers to the correct ratio.

In Kit form, pour the contents of the smaller container into the larger container and use it as a mixing vessel. Stir well using an appropriate mixer until homogeneous.

Note: Incomplete mixing will be characterised by erratic or partially incomplete cure even after extended time periods.

Cleaning

All equipment contaminated with mixed material should be cleaned before the material has hardened. TS130 is a suitable non-flammable cleaning agent, although other solvents may be found suitable. TS130 will also remove cured material provided it can soak for several hours.

Storage and Shelf Life

12 months at 25 °C - Specialty packaging may be less.

Bulk containers should be inverted every two to three weeks to reduce the accumulation of the fillers on the bottom of the containers.

Isocyanates are sensitive to moisture and should be kept in their original container or in a volume tank under dry nitrogen blanketing.

Many isocyanates are prone to dimerization, the formation of a white precipitate. Products with minor amounts of this precipitate normally cure to full properties.

Storage at 20 +/- 5 °C (60 °F to 86 °F) is recommended to ensure full shelf life.

Health and Safety

Please refer to RL/HL225D Health and Safety data or our Technical Service Department for individual/specific advice.

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The results and information above do not constitute a specification and is given in good faith and without warranty. The information is derived from test/or extrapolations believed to be reliable and is quoted for guidance only. The product is offered for evaluation on the understanding the customer satisfies himself that the product is suitable for the intended application by proper evaluation and testing.

Contact Details

Robnor Resinlab Limited	Tel:	+44 (0) 1793 823741
31 Athena Avenue	Fax:	+44 (0) 1793 827033
Elgin Industrial Estate	Email:	support@robnor.co.uk
Swindon	Buy Online:	www.robnor-resinlab.com (UK only)
SN2 8EJ		
United Kingdom		